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Manufacturer	MAK GIRISIM DIS TICARET LIMITED SIRKETI
Address	Buyuk Sinan Mahallesi. Cicekci Sokak No:7/202 Karatay/KONYA-TURKEY
Sample Definition	Protective clothing - protective clothing against infective agents (Type 3, Type 4, Type 5, Type 6)
Standards	EN 14126, EN 14325, EN 13982-1, EN 13034, EN 14605



EN 14126																							
Item No	Necessity		Requirement																				
4.	Requirements																						
4.1	Materials requirements																						
4.1.1	General																						
If the care instructions indicate that the clothing can be cleaned and reprocessed at least five times, protective clothing materials shall be submitted to five cleaning and reprocessing cycles according to the manufacturer's care instructions before testing.			Product models are not cleanable. It is disposable.																				
			Uygun <input checked="" type="checkbox"/> Fulfilled	Uygun Değil <input type="checkbox"/> Unfulfilled	Uygulanamaz <input type="checkbox"/> N/A																		
4.1.2	Mechanical and flammability requirements																						
The materials shall be tested and classified in accordance with the test methods and performance classification system specified in the relevant clauses of EN 14325.																							
Test Methods & Performance Classification of Chemical Protective Clothing EN 14325																							
	Abrasive Resistance	Flex Cracking	Trapezoidal Tear	Tensile Strength	Puncture Resistance																		
Test Method	EN 530	EN ISO 7854	EN ISO 9073-4	EN ISO 13934-1	EN 863																		
Unit Of Measurement	Cycles	Cycles	Newton	Newton	Newton																		
Class 6	>2,000	>100,000	>150 N	>1,000N	>250N																		
Class 5	>1,500 <2,000	>40,000<100,000	>100 <150	>500 <1,000	>150 <250																		
Class 4	>1,000 <1,500	>15,000 <40,000	>60 <100	>250 <500	>100 <150																		
Class 3	>500 <1,000	>5,000 <15,000	>40 <60	>100 <250	>50 <100																		
Class 2	>100 <500	>2,500 <5,000	>20 <40	>60 <100	>10 <50																		
Class 1	>10 <100	>1,000 <2,500	>10 <20	>30 <60	>5 <10																		
Abrasive Resistance: Flex Cracking: Trapezoidal Tear: Tensile Strength: Puncture Resistance:			<table border="1"> <thead> <tr> <th>Average</th> <th>Sample1</th> <th>Sample2</th> </tr> </thead> <tbody> <tr> <td>Abrasive Resistance</td> <td>2.050</td> <td>2.040</td> </tr> <tr> <td>Flex Cracking</td> <td>110.000</td> <td>120.000</td> </tr> <tr> <td>Trapezoidal Tear</td> <td>170</td> <td>180</td> </tr> <tr> <td>Tensile Strength</td> <td>1150</td> <td>850</td> </tr> <tr> <td>Puncture Resistance</td> <td>260</td> <td>240</td> </tr> </tbody> </table>			Average	Sample1	Sample2	Abrasive Resistance	2.050	2.040	Flex Cracking	110.000	120.000	Trapezoidal Tear	170	180	Tensile Strength	1150	850	Puncture Resistance	260	240
Average	Sample1	Sample2																					
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Flex Cracking	110.000	120.000																					
Trapezoidal Tear	170	180																					
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Puncture Resistance	260	240																					
			Class 5 to 6																				
			Uygun <input checked="" type="checkbox"/> Fulfilled	Uygun Değil <input type="checkbox"/> Unfulfilled	Uygulanamaz <input type="checkbox"/> N/A																		
4.1.3	Chemical Requirements																						
If protection against chemicals is claimed, the materials shall be tested and classified in accordance with the test methods and performance classification system specified in the relevant clauses of EN 14325			It is used against pathogenic organisms.																				
			Uygun <input type="checkbox"/> Fulfilled	Uygun Değil <input type="checkbox"/> Unfulfilled	Uygulanamaz <input checked="" type="checkbox"/> N/A																		

4.1.4 Performance Requirements Against Penetration By Infective Agents

4.1.4.1 Resistance To Penetration By Contaminated Liquids Under Hydrostatic Pressure

When tested in accordance with ISO/FDIS 16603 and ISO/FDIS 16604 the material shall be classified according to the levels of performance given in Table 1, as obtained in the bacteriophage test (ISO/FDIS 16604).

(Tests resistance to infectious agents that are transmitted in pressurised liquids such as body fluids)

Table 1 - Classification of resistance to penetration by contaminated liquids under hydrostatic pressure (ISO/FDIS 16604)	
Class	Hydrostatic pressure at which the material passes the test
Class 6	20 kPa
Class 5	14 kPa
Class 4	7 kPa
Class 3	3,5 kPa
Class 2	1,75 kPa
Class 1	0 kPa

a) This means that the material is only exposed to the hydrostatic pressure of the liquid in the test cell

Resistance to penetration by contaminated liquids under hydrostatic pressure.	Class: 6 (24.50 kPa)	Uygun <input checked="" type="checkbox"/> Fulfilled	Uygun Değil <input type="checkbox"/> Unfulfilled	Uygulanamaz <input type="checkbox"/> N/A
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4.1.4.2 Resistance to penetration by infective agents due to mechanical contact with Substances containing contaminated liquids.

When tested in accordance with Annex A the material shall be classified according to the levels of performance given in Table 2.

Table 2 - Classification of resistance to penetration by infective agents due to mechanical contact with substances containing contaminated liquids	
Class	Breakthrough time, t min.
Class 6	t > 75
Class 5	60 < t ≤ 75
Class 4	45 < t ≤ 60
Class 3	30 < t ≤ 45
Class 2	15 < t ≤ 30
Class 1	≤ 15 dakika

Breakthrough time	t:65 / t:78 (Class 5 to 6)	Uygun <input checked="" type="checkbox"/> Fulfilled	Uygun Değil <input type="checkbox"/> Unfulfilled	Uygulanamaz <input type="checkbox"/> N/A
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4.1.4.3 Resistance to penetration by contaminated liquid aerosols

When tested in accordance with ISO DIS 22611 the material shall be classified according to the levels of performance given in Table 3.

Table 3 - Classification of resistance to penetration by contaminated liquid aerosols.	
Class	Penetration ratio (log)
Class 3	$\log > 5$
Class 2	$3 < \log \leq 5$
Class 1	$1 < \log \leq 3$

Resistance to penetration by contaminated liquid aerosols

Class 3 (Log 8.00)

Uygun
Fulfilled

Uygun Değil
Unfulfilled

Uygulanamaz
N/A

4.1.4.4 Resistance to penetration by contaminated solid particles.

When tested in accordance with ISO DIS 22612 the material shall be classified according to the levels of performance given in Table 4.

Table 4 - Classification of resistance to penetration by contaminated solid particles.	
Class	Penetration (log cfu)
Class 3	≤ 1
Class 2	$1 < \log \text{ cfu} \leq 2$
Class 1	$2 < \log \text{ cfu} \leq 3$

Resistance to penetration by contaminated solid particles.

Class 3 (0.68)

Uygun
Fulfilled

Uygun Değil
Unfulfilled

Uygulanamaz
N/A

4.2 Performance requirements for clothing with liquid

EN 14605

Protective clothing against liquid chemicals - Performance requirements for clothing with liquid

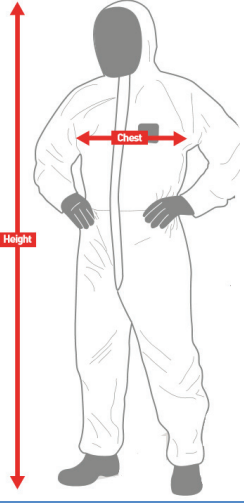
Requirement	Assessment and Conclusion
Type:3 Jet Test Method: Method defined by EN ISO 17491 - 3:2008	PASS (To Type 3)
Type 4 Spray Test Method: Method defined by EN ISO 17491 - 4:2008 Method:B	PASS (To Type 4)

4.2	Performance requirements for seams, joins and assemblages																
<p>Seams, joins and assemblages of protective clothing against infective agents shall fulfil the requirements specified in the relevant clauses of EN 14325 Seam strength shall be classified according to 5.5 of EN 14325</p> <p>Three flat specimens will be tested from each stitch type and three specimen sets will be calculated.</p> <p>Garment stitching performance should be classified according to the performance levels given in Table 13 using the lowest result, the weakest stitch type.</p> <p>The test method described in EN ISO 13935-2 applies to straight seams joining two pieces of material.</p>																	
<table border="1"> <caption>Table 13 - Classification of seam strength</caption> <thead> <tr> <th>Class</th> <th>Seam strength (N)</th> </tr> </thead> <tbody> <tr> <td>Class 6</td> <td>> 500</td> </tr> <tr> <td>Class 5</td> <td>> 300</td> </tr> <tr> <td>Class 4</td> <td>> 125</td> </tr> <tr> <td>Class 3</td> <td>> 75</td> </tr> <tr> <td>Class 2</td> <td>> 50</td> </tr> <tr> <td>Class 1</td> <td>> 30</td> </tr> </tbody> </table>				Class	Seam strength (N)	Class 6	> 500	Class 5	> 300	Class 4	> 125	Class 3	> 75	Class 2	> 50	Class 1	> 30
Class	Seam strength (N)																
Class 6	> 500																
Class 5	> 300																
Class 4	> 125																
Class 3	> 75																
Class 2	> 50																
Class 1	> 30																
Classification of seam strength:		520 N (Class 6), 340 N (Class 5)															
		Uygun <input checked="" type="checkbox"/> Fulfilled	Uygun Değil <input type="checkbox"/> Unfulfilled														
		Uygulanamaz <input type="checkbox"/> N/A															
4.2	Whole requirements																
<p>Protective clothing against infective agents shall fulfil the relevant requirements of EN ISO 13688 and the whole suit requirements specified in the relevant standard for chemical protective clothing.</p>																	
<table border="1"> <thead> <tr> <th>Type of clothing</th> <th>Relevant standard</th> </tr> </thead> <tbody> <tr> <td>Type 1a, Tip 1b, Tip 1c, Tip 2</td> <td>EN 943-1 (EN 943-2)</td> </tr> <tr> <td>Type 3</td> <td>EN ISO 17491-3</td> </tr> <tr> <td>Type 4</td> <td>EN ISO 17491-4</td> </tr> <tr> <td>Type 5</td> <td>EN ISO 13982-1</td> </tr> <tr> <td>Type 6</td> <td>EN 13034</td> </tr> <tr> <td>Partial body protection</td> <td>EN 467</td> </tr> </tbody> </table>		Type of clothing	Relevant standard	Type 1a, Tip 1b, Tip 1c, Tip 2	EN 943-1 (EN 943-2)	Type 3	EN ISO 17491-3	Type 4	EN ISO 17491-4	Type 5	EN ISO 13982-1	Type 6	EN 13034	Partial body protection	EN 467	<p>The sample meets the standard requirements. (EN ISO 13982-1, EN 13034, EN 14605) (After testing in accordance with the movements defined in clause 4.3.2 of EN ISO 13982-1: 2004, no damage to the suit was observed.)</p>	
Type of clothing	Relevant standard																
Type 1a, Tip 1b, Tip 1c, Tip 2	EN 943-1 (EN 943-2)																
Type 3	EN ISO 17491-3																
Type 4	EN ISO 17491-4																
Type 5	EN ISO 13982-1																
Type 6	EN 13034																
Partial body protection	EN 467																
		Uygun <input checked="" type="checkbox"/> Fulfilled	Uygun Değil <input type="checkbox"/> Unfulfilled														
		Uygulanamaz <input type="checkbox"/> N/A															
<p>The materials and design used shall not cause skin irritation nor have any adverse effect to health.</p>																	
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		Uygun <input checked="" type="checkbox"/> Fulfilled	Uygun Değil <input type="checkbox"/> Unfulfilled														
		Uygulanamaz <input type="checkbox"/> N/A															

Size chart

	*Chest	*Height
S	113 – 115	175 – 177
M	115 – 117	177 – 179
L	117 – 119	179 – 181
XL	119 – 121	181 – 183
2XL	121 – 123	183 – 185
3XL	123 – 125	185 – 187

* (cm)



The sample meets the standard tolerance requirements.

Uygun
Fulfilled

Uygun Değil
Unfulfilled

Uygulanamaz
N/A

5 Marking

Marking should be appropriate.

Appropriate marking was observed on the sample.

Uygun
Fulfilled

Uygun Değil
Unfulfilled

Uygulanamaz
N/A

6 Information supplied the manufacturer

User information must be provided.

User instructions are seen.

Uygun
Fulfilled

Uygun Değil
Unfulfilled

Uygulanamaz
N/A

- This document has been prepared at the request of the company.
- The conformity of the information and values given to the standard has been reported.
- This evaluation has been checked for compliance with the requirements of the standard.
- Engineering service was provided with this report.

Preparing the document

Mr. Besim BOZDAŞ
Industry Engineer M.Sc.

